## Description

The flow switch serie FS is designed for controlling flow rates in pipes and ducts employed in HVAC applications from 1" up to 8", optionally up to 10 ". In particular for monitoring flow in water, for pumps in oil circulation, cooling and lubrication systems, heat exchangers, compressors and is used as flow control device or as water failure protection switch. Models available with brass and stainless steel body for aggressive media.

## Technical specifications

## Flow rate

Switching output
Electrical rating
Lifetime
Electrical connection
Max. pressure
Calibration

## Housing

Cable conduit
Body and lever material
Paddles material
Dimensions
Weight
Protection type
Protection class
Max. fluid temperature
Working humidity RH
Working temperature ${ }^{\circ} \mathrm{C}$
Storage temperature
Installation

## See schedule

Dustproof microswitch as potential-free SPDT contact
16 (8) A, 24-250 VAC, at 24 VAC min. 150 mA
100.000 cycles at nominal load

Screw terminal, wire up to $1,5 \mathrm{~mm}^{2}$, cable Ø $6 \ldots 9 \mathrm{~mm}$
See schedule


The flowswitch is factory calibrated at its min. sensitivity. To increase the set value turn clockwise the adjustment screw. The cut-out value must be >- the minimum flow necessary to guarantee the protection of the plant. The units without "T" fittings are supplied with 4 paddles, which must be cut off according to the pipe. All devices can be supplied with "T" connection on request as schedule indications.

ABS, RAL 9010, UV resistant
M20 x 1,5 mm
1" GAS, brass or stainless steel Aisi 316, optionally with 1" NPT thread
Stainless steel Aisi 316
See drawing
600 gr
IP65
III
$-25 \ldots+120^{\circ} \mathrm{C}$
10...95\% RH, non-condensing
$-40 \ldots+85^{\circ} \mathrm{C}$
$-20 \ldots+60^{\circ} \mathrm{C}$
Horizontal and vertical, screw-in thread, Rp 1" (ISO7/1) shall be installed far from elbows or throttlings, with arrow on flow direction. If pipe is vertical, recalibrate range to balance paddle weight. If the device is downwards mounted take care to slags, and apply it in a straight pipe far from filters, valves, etc with length at least 5 times the diameter of pipe upstream and downstream the unit. The paddles must be installed starting from the shortest.

CE conformity, RoHS

| Models | Fluid | Max. pressure | Body material |
| :---: | :---: | :---: | :---: |
| FS1 | normal | 15 bar | brass |
| FS2 | aggressive | 30 bar | stainless steel Aisi 316 |

Option suffix NPT for body with 1" NPT thread suffix -10 with 8 " paddle for 10 " pipe size

## Electrical wirings



## Flow rates in $\mathrm{m}^{3} / \mathrm{h}$

| Line pipe size | Paddle size | Flow m ${ }^{3} / \mathrm{h}$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Flow increase Min. flow rate R to B closes | Flow increase Max. flow rate R to B closes | Flow decrease Min. flow rate R to Y closes | Flow decrease Max. flow rate R to Y closes | Max. recommended flow $\mathrm{m}^{3} / \mathrm{h}$ |
| 1" | 1 | 0,8 | 2,2 | 1,2 | 2,3 | 3,6 |
| 1" 1/4 | 1 | 0,93 | 2,52 | 1,5 | 2,8 | 6,1 |
| 1" $1 / 2$ | 1, 2 | 1,1 | 3,9 | 2,37 | 4,3 | 9,2 |
| 2" | 1, 2 | 2,0 | 6,05 | 3,8 | 6,5 | 15 |
| 2" 1/2 | 1, 2, 3 | 3,0 | 7,3 | 4,4 | 8,4 | 24 |
| 3" | 1, 2, 3 | 5,0 | 11,7 | 6,2 | 12,6 | 36 |
| 4" | 1, 2, 3 | 10,0 | 30,0 | 8,06 | 36,0 | 60 |
| 5" | 1, 2, 3 | 21,1 | 51,4 | 24,0 | 69,0 | 94 |
| 6" | 1, 2, 3, 4 | 12.4 | 29,0 | 20,0 | 33,7 | 120 |
|  | 1, 2, 3 | 24,0 | 72,0 | 32,7 | 90,0 | 120 |
| 8" | 1, 2, 3, 4 | 23,9 | 83,4 | 34,6 | 96,0 | 240 |
|  | 1, 2, 3 | 48,4 | 174 | 66,8 | 200 | 240 |
| 10" * | 1,2,3,5 | 51 | 180 | 69 | 198 | 360 |

The values of minimum and maximum flow rate can be changed during installation shortening the paddles.

* Flow rates for this size are calculated.


## Dimensions (mm)




Standard paddle set for 1-8" pipe size


The paddles must be installed starting from the shortest.



The contents are subject to revision or change without notice.

ATTENTION
If flowswitch is used as a minimum flow controller, it is necessary to add another device downstream for alarm condition activation.

